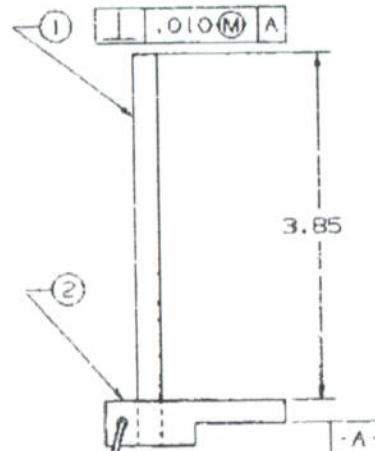


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1



FILE COPY

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
-	RELEASED ON EO 445965	941100	G. ALLEN
A	SEE RELEASING EO 446049 FOR CHANGES	941108 941118	D. MYERS G. ALLEN
B	SEE RELEASING EO 446129 FOR CHANGES	941118 941121	D. MYERS G. ALLEN
C	SEE RELEASING EO 446155 FOR CHANGES	941121 941121	D. MYERS G. ALLEN
D	SEE RELEASING EO 446169 FOR CHANGES	941122 941123	J. REAGAN G. ALLEN
E	SEE RELEASING EO 446764 FOR CHANGES	950120 950120	D. MYERS G. ALLEN

⚠ CAN BE PURCHASED FROM:
AVIBANK MFG. INC.
PHX. AZ 85018

8. MARK TOOL WITH 900G2341100 PART NUMBER
IN SUITABLE LOCATION USING VIBRA
ETCHING

⚠ USE SUITABLE CABLE AND SWAGES TO
SECURE STREAMER TO TOOL

⚠ MAKE FROM STEEL CRES AMS5604; 17-4PH
ALLOY, QQ-S-766; 304 ALLOY OR
EQUIVALENT

⚠ MAKE FROM .25 DRILL ROD CRES 304
SPEC QQ-S-763 COND A OR EQUIVALENT

4. BREAK ALL SHARP EDGES

3. DIMENSIONAL TOLERANCES & SYMBOLS PER
ANSI/14.5M-1982

2. TOOL FUNCTION: VERTICAL STAB. RIGGING

1. NOT USED

GENERAL NOTES

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D	D	REVISION	REVISION
2	1	SHEET	STATUS OF SHEETS

ITEM NO.	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION ZONE
1	3	NAS1758-12	STREAMER, RED	REMOVE BEFORE FLIGHT	⚠ 2C
1	2		PLATE	.25 X 0.6 X 0.5	⚠ 3C
1	1		DRILL ROD	.25 X 4.500	⚠ 4D

CONTRACT NO.	APPROVALS	DATE	McDONNELL DOUGLAS HELICOPTER SYSTEMS	5000 East McDowell Road Mesa, Arizona 85215-9797
PROGRAM			TITLE	
MDX				
DESIGN	D. MYERS	941109	VERT, END PLATE RIG PIN	
CHECK	H. RODRIGUEZ	941109		
STRESS			SIZE CAGE CODE DIRG NO.	
WEIGHT				
DIMENSIONAL TOLERANCES			C 8V613 900G2341100	
3 DECIMALS ± .010				
2 DECIMALS ± .03			SCALE	1/1
1 DECIMAL ± .1			SHEET 1 OF 2	
ANGULAR ± 0°30'				
LAST SECTION OR VIEW USED	-			
ENGINEERING PART REP NO.				

4

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2

1 UGII

4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
0	SEE SHEET ONE		

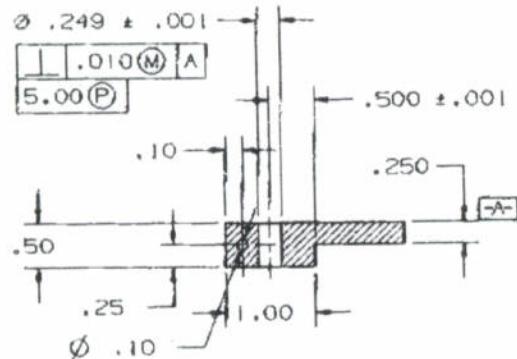
D

C

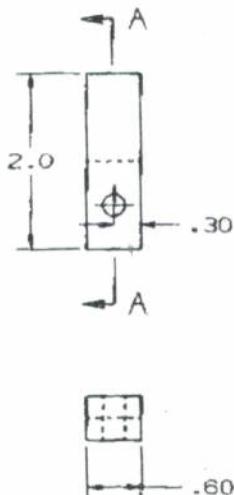
B

A

A



SECTION A-A
VIEW ROTATED 90° CW



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SIZE	CAGE CODE	DWG NO.
	C 8V613	90062341100
SCALE 1/1		SHEET 2 OF 2

4

3

2

1 UGII

McDonnell Douglas
Helicopter Systems

ENGINEERING ORDER

CAGE CODE
8V613

EQ NO. 446764

ADDED AVIBANK NOTE AND CHG MTL SPEC

EO No. 446764

REFERENCE DOCUMENTS RMM 91-00-00